

APICS CPIM-BSCM Exam

Volume: 155 Questions

Question No : 1

Which of the following techniques typically eliminates common errors?

- A. Practical kaizen training
- B. Kaizen
- C. Poka-yoke
- D. Kanban

Answer: C

Question No : 2

Which plant type describes a product at one stage that can be transformed into several distinct products at the next stage (divergent points)?

- A. A-Plant
- B. I-Plant
- C. T-Plant
- D. V-Plant

Answer: D

Question No : 3

Which of the following statements characterizes an intermittent manufacturing environment?

- A. Work center load is predictable.
- B. Routings for all products are the same.
- C. Work centers are organized by function.
- D. Kanban is the most appropriate scheduling method.

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Answer: C

Question No : 4

A firm offers products configured from a large number of stocked options. Which of the following production environments is the firm most likely to use?

- A. Engineer-to-order
- B. Make-to-order
- C. Assemble-to-order
- D. Make-to-stock

Answer: C

Question No : 5

Which of the following manufacturing systems involves the creation of one unit or a small number of units?

- A. Flow manufacturing
- B. Intermittent manufacturing
- C. Project manufacturing
- D. Continuous manufacturing

Answer: C

Question No : 6

Which of the following factors is included in cost of goods sold?

- A. Revenue
- B. General and administrative expenses
- C. Overhead
- D. Standard cost

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Answer: C

Question No : 7

Which of the following tools is considered to be one of the seven quality tools?

- A. Gantt chart
- B. Input/output chart
- C. Control chart
- D. Capacity chart

Answer: C

Question No : 8

The overall objective of an integrated supply chain can best be described as the achievement of:

- A. decreased lead time.
- B. increased supplier partnerships.
- C. an efficient flow of materials and information.
- D. an efficient flow of production.

Answer: C

Question No : 9

An electronic board that provides visibility on the production floor is:

- A. andon.
- B. anova.
- C. ANSI.
- D. alpha factor.

Answer: A

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Question No : 10

Which of the following issues would be of greatest concern for a company choosing to reduce its finished goods inventory?

- A. Long production changeover time
- B. Customer service expectations
- C. Product quality requirements
- D. Product shelf life constraints

Answer: B

Question No : 11

Which of the following manufacturing processes would be characterized by a narrow range of standard products, low direct labor costs, and a high level of technical support for manufacturing?

- A. Jobbing
- B. Intermittent
- C. Flow
- D. Project

Answer: C

Question No : 12

Which of the following characteristics is most distinctive of lean manufacturing?

- A. Teamwork
- B. Continuous improvement
- C. Qualitative measurements
- D. Bottom-line results

Answer: B

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Question No : 13

After a quality improvement program has been successfully implemented, the greatest cost of controlling quality typically is the cost of:

- A. failure.
- B. appraisal.
- C. prevention.
- D. inspection.

Answer: C

Question No : 14

A company's cost of goods sold would be found on which of the following financial documents?

- A. Balance sheet
- B. Income statement
- C. Cash flow statement
- D. Performance statement

Answer: B

Question No : 15

Having the needed materials within easy reach of a subassembly process eliminates waste of:

- A. motion.
- B. transportation.
- C. making defects.
- D. stocks.

Answer: A