

## SAP C TSCM42 66 Exam

### Volume: 153 Questions

#### Question: 1

In modeling in-house production using SAP ECC, bills of material (BOM) are to be recorded in the system. On which business levels can you create a BOM?

There are 2 correct answers to this question.

Response:

- A. At the company code level
- B. At the business area level
- C. At the plant level
- D. At the client level

Answer: CD

#### Question: 2

What could be a consequence of confirming an operation?

Please choose the correct answer.

Response:

- A. The planned costs are updated
- B. The capacity requirements are updated
- C. The production order is rescheduled
- D. The actual costs are settled

Answer: B

#### Question: 3

Which of the following statements best defines SAP ERP?

Please choose the correct answer.

Response:

- A. SAP ERP is an application that supports all processes involving direct customer contact throughout the entire customer relationship life cycle.

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- B. SAP ERP is an application that a company can use to manage its business processes efficiently.
- C. SAP ERP is a system in which advanced planning and optimization processes can be mapped.
- D. SAP ERP is a system hardware that includes components such as Purchasing, Sales and Distribution, Materials Management, and Production.

Answer: B

Question: 4

A material was planned in the context of SAP ECC material requirements planning and the MRP controller subsequently processed the material by manually converting a specific planned order into a production order. The MRP controller now accesses the current stock/requirements list and the MRP list for this material and compares the two.

Which of the following statements are true for the two lists at this stage?

There are 2 correct answers to this question.

Response:

- A. The MRP list has the status "processed".
- B. The MRP list displays the production order.
- C. The stock/requirements list was updated at the precise time it was accessed.
- D. The stock/requirements list displays the production order.

Answer: CD

Question: 5

Which objects can affect the calculation of capacity requirements for an operation?

There are 3 correct answers to this question.

Response:

- A. Standard values (routing)
- B. In-house production time (material master)
- C. Transport time (routing)
- D. Formulas (work center)

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E. Operation control key (routing)

Answer: ADE

Question: 6

Which of the following master data is necessary for the creation of material reservations for production orders?

Please choose the correct answer.

Response:

A. Material master records

B. Production/resource tools

C. Routings

D. Production versions

Answer: A

Question: 7

Which of the following properties applies to multi-site planning in SAP ECC?

Please choose the correct answer.

Response:

A. When using one-step stock transfer posting, transfer stock is created in the receiving plant.

B. Multi-site planning can be activated using the corresponding planning strategy.

C. Both withdrawal from an alternative plant and stock transfer from another plant are defined via special procurement keys.

D. The use of "scope of planning" is always mandatory for multi-site planning.

Answer: C

Question: 8

What are the names of the objects for process integration of production orders?

There are 2 correct answers to this question.

Response:

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- A. Control recipes
- B. Work instructions
- C. PI sheets
- D. Control instructions

Answer: BD

Question: 9

Which of the following statements is true for the ATP (available to promise) availability check in SAP ECC that is triggered from a customer order?

Please choose the correct answer.

Response:

- A. The ATP check does not confirm against stocks and receipts, it checks consumption against planning requirements.
- B. An availability check by means of ATP creates fixed links between customer orders and their confirmed receipts.
- C. The ATP quantity is the quantity still available that can be used to confirm incoming customer orders.
- D. If the ATP check establishes non-availability, it checks whether it is still possible to procure or produce in time.

Answer: C

Question: 10

Which of the following master data is mandatory for production order processing, when material reservations and capacity requirements for operations should be generated automatically?

There are 2 correct answers to this question.

Response:

- A. Routing
- B. Inspection characteristics
- C. Document structure

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D. Production versions

E. Material master records (product and material component)

Answer: AE

Question: 11

Which one of the following scheduling types cannot be assigned as default to an order type (production order)?

Please choose the correct answer.

Response:

A. Midpoint

B. Forward

C. Only capacity requirements

D. Backward

Answer: A

Question: 12

A customer wishes to only produce a finished product when customer orders for it are present. Final assembly should then be carried out at short notice in make-to-order production.

Up until this point, the important assemblies needed in final assembly should already be available in stock. Provision of these assemblies should therefore be triggered by planning.

Which options could you offer the customer as useful alternatives in SAP ECC?

There are 2 correct answers to this question.

Response:

A. The finished product uses strategy 40 (planning with final assembly) and all the important assemblies in the bill of material for the finished product should have strategy 70 (planning at the assembly level).

B. The finished product uses strategy 30 (production by lots) and all the important assemblies in the bill of material for the finished product should have strategy 70 (planning at the assembly level).

C. The finished product uses strategy 20 (make-to-order production) and all the important assemblies in the bill of material for the finished product should have strategy 70 (planning at

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the assembly level).

D. The finished product uses strategy 50 (planning without final assembly) and all the assemblies in the bill of material for the finished product have no strategy.

Answer: CD

Question: 13

In the SAP ECC system, a material is produced using production orders. The planning table for repetitive manufacturing should be used to plan line loading for this material. On the initial screen of the planning table, you select this material and then receive a message informing you that you cannot use the planning table for this material.

Planning Table Initial Screen: Change Mode

Planning Table

No elements exist for the selection	MF50	t37tdc00	INS
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What could be the reason?

Please choose the correct answer.

Response:

- A. There are no planned orders or production orders present.
- B. The repetitive manufacturing indicator has been set.
- C. There is no valid production version for this material.
- D. There are no requirements present.

Answer: C

Question: 14

Which statements are true for ECC Long-Term Planning (LTP)?

There are 2 correct answers to this question.

Response:

- A. Reorder point planned materials can be included in long-term planning.
- B. In case of external procurement, long-term planning creates purchase requisitions.
- C. A planning scenario must be released to use it in long-term planning.

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D. Long-term planning generally is operational planning of important components.

Answer: AC

Question: 15

What do you have to consider regarding ATP checks in SAP ECC that are triggered from customer orders?

Please choose the correct answer.

Response:

A. If the ATP check determines non-availability, it then checks in the next step whether timely procurement or production is possible.

B. The ATP quantity is the available quantity that can be used to confirm incoming customer orders.

C. An ATP check creates fixed links between customer orders and their confirmed receipts.

D. The ATP check does not take stocks and receipts into account. It checks consumption of planned independent requirements.

Answer: B

Question: 16

What can you use to organize material staging for production orders?

There are 3 correct answers to this question.

Response:

A. Material documents

B. Transfer orders

C. KANBAN

D. Pull list

E. Logistics Information System (LIS)

Answer: BCD

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Question: 17

A customer has been using planning strategies 30 (production by lots) and 10 (anonymous make-to-stock production) in SAP ECC. The customer wishes to move in part to planning strategy 40 (planning with final assembly). The issue of consumption has an effect here for the first time.

Which properties apply for consumption with planning strategy 40?

There are 2 correct answers to this question.

Response:

- A. Consumption can lead to an increase of the originally planned overall production quantity.
- B. Consumption can result in the subsequent specification and adjustment of planning elements in terms of quantity and date, by means of customer orders that arrive.
- C. Consumption can reduce the originally planned production quantity.
- D. Consumption creates a static and binding assignment, between the planned independent requirements recorded in advance and the customer requirements that arrive, for the entire procurement process.

Answer: AB

Question: 18

In production order processing, for which of the following objects can you enter a confirmation?

There are 3 correct answers to this question.

Response:

- A. Work Center
- B. Individual Capacity
- C. Order
- D. Operation / Suboperation
- E. Trigger Point

Answer: BCD

Question: 19

Which of the following activities is necessary for the capacity availability check to be carried out

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automatically when a production order is released?

Please choose the correct answer.

Response:

- A. Activate the availability check and assign a checking rule to the work center for the operation to be checked.
- B. Activate the availability check and assign the check control to the plant.
- C. Activate the availability check and assign an overall profile in check control for the business function order release.
- D. Activate the availability check and assign an availability checking group to the material master for the product to be produced.

Answer: C

Question: 20

You are using MRP controllers in an SAP ECC system.

Which of the following statements concerning MRP controllers are correct?

There are 2 correct answers to this question.

Response:

- A. The MRP controller is maintained in production versions.
- B. In multilevel single-item planning, materials are selected using the MRP controller.
- C. An employee responsible for the planning of materials can be assigned to multiple MRP controllers.
- D. The MRP controller is a central selection criterion for evaluating material requirements planning.

Answer: CD

Question: 21

Which of the following are properties of ECC Multi-Site Planning?

There are 2 correct answers to this question.

Response:

- A. Both withdrawal from alternative plant and withdrawal from another plant are defined via

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special procurement keys.

- B. The use of scope of planning (cross-plant total planning) is mandatory for Multi-Site Planning.
- C. When using one-step stock transfer posting, transfer stock is created in the receiving plant.
- D. When using two-step stock transport order with delivery, the receiving plant is defined as a customer.

Answer: AD

Question: 22

Which of the following master data can be used with process orders?

There are 3 correct answers to this question.

Response:

- A. Serial numbers
- B. Master recipes
- C. Resources
- D. Production/resource tools
- E. Production versions

Answer: BCE

Question: 23

During the processing of production orders planned and actual costs are determined. On which of the following objects can you collect these costs?

There are 2 correct answers to this question.

Response:

- A. Production order
- B. Product cost collector
- C. Work center
- D. Planned order